

Test Report No. CANEC1515649801 Date: 14 Sep 2015 Page 1 of 5

SHENZHEN HUACHENG SOLDER TECHNOLOGY CO.,LTD.

ROOM 2125, EAST BLOCK 1A, HUIYICHENG ONE CENTER, XIXIANG ROAD, BAOAN DISTRICT, SHENZHEN

The following sample(s) was/were submitted and identified on behalf of the clients as: Lead Free Solder Wire

Sn-Ag 3.0-Cu0.5

SGS Job No. : CP15-051747 - SZ

Model No. : Lead Free Solder Wire Sn-Ag 3.0-Cu0.5

Client Ref. Info. : Lead Free Solder Bar Sn-Ag 3.0-Cu0.5

Date of Sample Received: 08 Sep 2015

Testing Period: 08 Sep 2015 - 14 Sep 2015

Test Requested: Selected test(s) as requested by client.

Test Method: Please refer to next page(s).

Test Results: Please refer to next page(s).

Conclusion: Based on the performed tests on submitted sample(s), the results of Lead,

Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs) comply with the limits as set by RoHS

Directive 2011/65/EU Annex II; recasting 2002/95/EC.

Signed for and on behalf of SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Daisy Dai

Approved Signatory



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Test Results:

### **Test Part Description:**

Specimen No. SGS Sample ID Description

SN1 CAN15-156498.001 Silver-gray metal wire w/ white powder

### Remarks:

(1) 1 mg/kg = 1 ppm = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected ( < MDL)

(4) "-" = Not Regulated

## RoHS Directive 2011/65/EU

Test Method: (1)With reference to IEC 62321-5:2013, determination of Cadmium by ICP-OES.

(2) With reference to IEC 62321-5:2013, determination of Lead by ICP-OES.

(3) With reference to IEC 62321-4:2013, determination of Mercury by ICP-OES.

(4) With reference to IEC 62321:2008, determination of Hexavalent Chromium by Colorimetric

Method using UV-Vis.

(5) With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	51
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (CrVI)	1,000	mg/kg	2	ND
Sum of PBBs	1,000	mg/kg	5	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1,000	mg/kg	5	ND
Monobromodiphenyl ether	-	mg/kg	5	ND

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Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>	
Dibromodiphenyl ether	-	mg/kg	5	ND	
Tribromodiphenyl ether	-	mg/kg	5	ND	
Tetrabromodiphenyl ether	-	mg/kg	5	ND	
Pentabromodiphenyl ether	-	mg/kg	5	ND	
Hexabromodiphenyl ether	-	mg/kg	5	ND	
Heptabromodiphenyl ether	-	mg/kg	5	ND	
Octabromodiphenyl ether	-	mg/kg	5	ND	
Nonabromodiphenyl ether	-	mg/kg	5	ND	
Decabromodiphenyl ether	-	mg/kg	5	ND	

### Notes:

(1) The maximum permissible limit is quoted from directive 2011/65/EU, Annex II.



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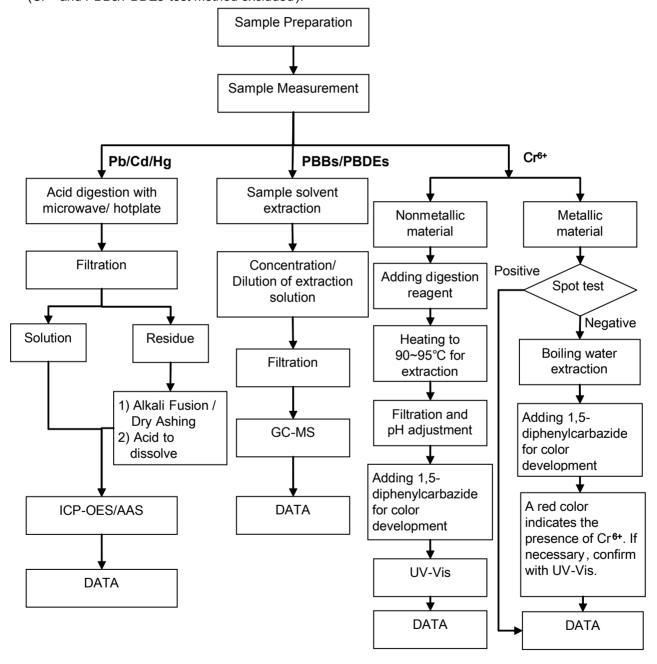
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### **ATTACHMENTS**

### **RoHS Testing Flow Chart**

- 1) Name of the person who made testing: Bruce Xiao / Sunny Hu
- 2) Name of the person in charge of testing: Bella Wang / Cutey Yu
- 3) These samples were dissolved totally by pre -conditioning method according to below flow chart (Cr<sup>6+</sup> and PBBs/PBDEs test method excluded).





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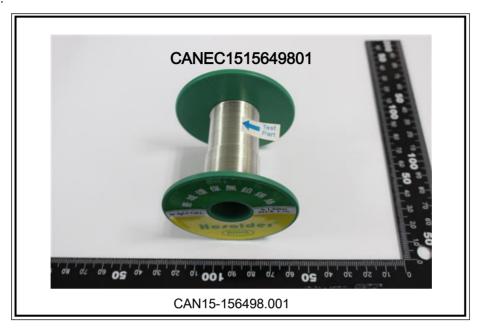
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Sample photo:



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